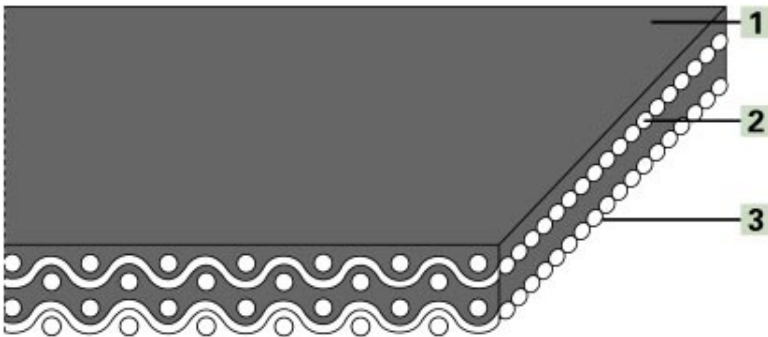


Product Designation

Product Group:	PVC conveyor and processing belts
Product Sub-Group:	N-Line belts for general conveying
Main Industry Segments:	Distribution centers; Farming; Furniture manufacturing; Packaging; Plastic manufacturing; Synthetics/rubber; Wood
Belt Applications:	Decline belt; Discharging belt; General conveying belt; Incline belt; Infeed belt; Inserting belt; Inspection/control belt; Line belt
Special Features:	Metal detection units suitable
Mode of Use/Conveyance:	Horizontal; Inclined

Product Design (enlarged)



Product Construction/Design

1 Conveying Side (Material):	Polyvinylchloride (PVC)
1 Conveying Side (Surface):	Blank/smooth
1 Conveying Side (Property):	Adhesive
1 Conveying Side (Color):	Dark green
2 Traction Layer (Material):	Polyester (PET)
Number of Fabrics:	2
3 Running Side/Pulley Side (Material):	Polyester fabric (PET)
3 Running Side/Pulley Side (Surface):	Fabric
3 Running Side/Pulley Side (Color):	Grey

Product Characteristics

Slider bed suitable:	Yes
Carrying rollers suitable:	Yes
Power turns, curved installations:	No
Nosebar suitable:	No
Permanently antistatic:	No
Metal detector suitable:	Yes
Flammability:	No specific flammability prevention property
Food suitability, FDA conformance:	No
Food suitability, USDA recommendations:	Not conformable
Food suitability, EU conformance:	No

Technical Data

Thickness:	2 mm	0.08 in.
Mass of belt (belt weight):	2.3 kg/m ²	0.47 lbs./sq.ft
Nosebar Radius (minimum):	NA mm	NA in.
Pulley diameter (minimum):	32 mm	1.3 in.
Pulley diameter minimum with counter flexion:	40 mm	1.6 in.
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard 320.111):	8 N/mm	46 lbs./in.
Tensile force for 1% elongation (k1% relaxed EN 1723) per unit of width (Habasit standard 320.155):	5.5 N/mm	31 lbs./in.
Admissible tensile force per unit of width:	8 N/mm	46 lbs./in.
Operating temperature admissible (continuous):	Min -10 °C Max 70 °C	Min 14 °F Max 158 °F
Coefficient of friction on slider bed of pickled steel sheet:	0.25 [-]	0.25 [-]
Seamless manufacturing width:	3000 mm	118 in.

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554), and are based on the Master Joining Method.

Additional Technical Information

Chemical Resistance Class:	3 (These indications are not guarantees of properties)
Installation and Handling Instructions:	Do not go below initial tension (epsilon) ~ 0.3%; Install the slack belt and tension until running perfectly under the full belt load.
Limitations:	This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 94/9) and therefore is subject to user's analysis in the respective environment.

Legend

*	No calculation Value
1)	No further authoritative acceptance since elimination of prior approval procedure of September 24, 1997, from USDA authority
2)	Product containing different coating materials such as elastomer, natural fibers, silicones, etc., are not subject to the directive 2002/72/EC
3)	CLA: Coordination of the centre line-average value Ra (in the US also Arithmetical Average (AA)) to the maximum peak to valley height Rt for surfaces manufactured by chip removal.
8)	Due to high coefficient of friction of running/pulley side, the suitability for use on slider beds is limited
BgVV	Bundesinstitut für gesundheitlichen Verbraucherschutz und Veterinärmedizin (German Federal Institute for Consumers' Health Protection and Veterinary Medicine)
EEC	European Economic Community
EU	European Union (Directive 2002/72/EC)
FDA	Food and Drug Administration
NA	Not available
NAP	Not applicable
USDA	United States Department of Agriculture (Food Safety and Inspection Service, Washington D.C.)

Product Liability, Application Considerations

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